Nautius
Rolling Shutter System

PAGE #1
See engineering for complete installation details.

Secured and away from the area the roll will travel. Prevent water damage to the motor, be sure the motor wire is.

Step #16 - Be sure to form a drip loop just below the motor. This will.

Outside of the housing or into the building, Seal Penetration.

Step #11 - Determine the direction and position the motor cord.

They must remain off until inspections are completed.

Step #14 - Do not install the track covers on. These must remain.

They must be parallel with each other. Adjust if necessary.

Step #13 - Check to see if there is any rotation of the tracks.

Track. Always seal each penetration into the structure.

Step #12 - Drill and install the fasteners in the right hand.

Same distance is maintained as was measured near the top.

Step #11 - Adjust the bottom of the right hand track until the.

Outside of track just below the housing area.

Step #10 - Measure the distance from outside of track to.

Fasteners. Always seal each penetration into the structure.

Step #9 - Level the left hand track. Then drill and install the.

Rotation.

PAGE #2

Rolling Shutter System

Nautilus
See engineering for complete installation details.

Housing expands and contracts with heat and cold.Expansion joint will maintain a positive seal even as the housing expands. Use a block of wood and a rubber mallet to prevent damage to the covers. Once the front cover is installed.

STEP 20 - ONLY IF THE UNIT OPERATION HAS BEEN CHECKED AND INSPECTIONS ARE COMPLETED, THEN YOU CAN INSTALL THE TRACK.

STEP 27 - IF THE UNIT IS EQUIPPED WITH A MANUAL OVERRIDE, DRILL A 3/8" HOLE INTO THE FRONT COVER AND THEN FASTEN THE UNIVERSAL HOOK TO THE END CAP TO GET A TIGHT FIT.

STEP 29 - INSTALL THE FRONT COVER, SLIP THE UPPER EDGE OF THE FRONT COVER INTO THE SEAM OF THE HOUSING. NO LARGER HOUSING.

STEP 25 - FASTEN THE FRONT COVER, STAINLESS STEEL SHEET METAL FASTENER, STAINLESS STEEL RIVETS.